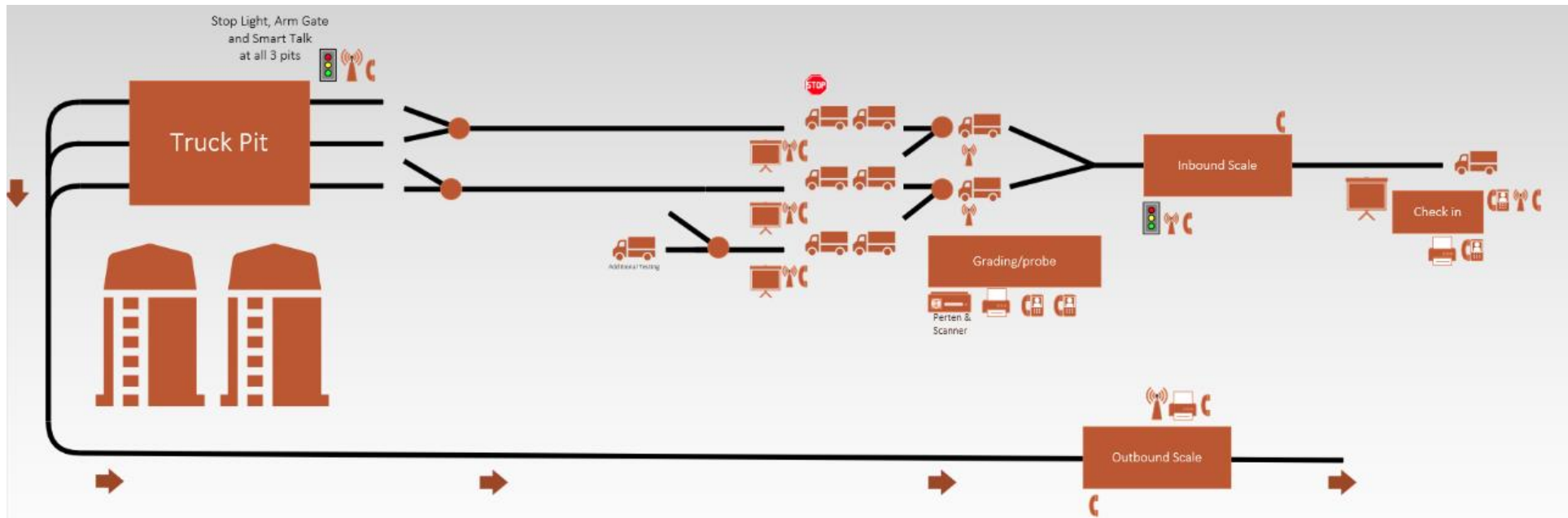


New Blair Corn Receiving Process - Starting 8/19/24

- 1) Truck STOPS and checks in with RFID tag.
- 2) At check-in, verify information on the display board, if the information is correct, proceed to the inbound scale.
 - a) YELLOW light indicates scale is ready to take your weight.
 - b) RED light indicates your weight has not been taken, contact operator via Smart-Talk.
 - c) GREEN light indicates your weight has been taken, pull forward to either probing lane and advance to grading.
- 3) At grading, pull center of trailer under the probe and stop to get sample collected.
 - a) The Green lights are NOW indicating what display board to proceed too, 1 - Left, 2 - Middle, 3- Right. The green lights no longer associate what pit to go to. Do NOT go to the pit on the green lights.
 - b) Once receiving the assigned GREEN LIGHT proceed forward to the correct display board.
 - Inside probe will generally proceed to # 1 (the left display board).
 - Outside probe will generally proceed straight to # 3 (the right display board).
 - # 2 (the Middle display board) is ONLY to be used if the other display boards are occupied.
- 4) At display boards, STOP to receive GRADES and LANE/PIT ASSIGNMENT.
 - Verify grades, and if there are questions, contact operator via Smart-Talk.
- 5) After verifying lane/pit assignment, pull forward to the correct lane, stopping at all stop signs.
- 6) Once at the elevator, ONLY one truck in front of each pit at a time.
 - Gate arm will raise if you are at correct pit.
 - If the gate arm does not rise, contact the operator via Smart Talk.
- 7) Once corn is dumped, proceed to outbound scale as usual.
- 8) Outbound Scale – the scale ticket will print on the scale
 - 1) YELLOW light indicates scale is ready to take your weight.
 - 2) RED light indicates your weight has not been taken, contact operator via Smart-Talk
 - 3) GREEN light indicates your weight has been taken.
 - 4) SCALE CERTIFICATE prints automatically on the scale, lift door to retrieve ticket.
 - For multiple copies, press button to obtain extra scale tickets.
 - 5) If there are questions, contact the operator via Smart Talk.





Blair Corn Receiving Process
 Starting 8/19/2024
 Detailed Steps on Reverse Side

Blair Process
 Map

